



**Task – T2322058, T2322059, T2335420,
T2335421
Foundry and Forge Facility Approval –
Renewal
Certificate No. FDRY-T2335420,
FOR-T2335421**

Attention: Mr. Vijaykumar Pillai, Viraj Profiles Private Limited (WCN: 176132)

The documents shown in the attached list are reviewed or filed for reference in accordance with the applicable requirements of the following and the facility is considered approved to manufacture forgings for hull/machinery components as outlined in the process/product approval.

1. ABS Rules for Materials and Welding Part 2 (2022)

Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request annual endorsement survey or renewal of approval prior to the five year expiry date.

For any clarifications, contact James Oehrle at 281-877-6148, joehrle@eagle.org

Very truly yours,

Wei-Biao (Bill) Shi
Vice President

Electronically Signed by: Satya Meruva

Documents List

Drawing No.	Rev. No.	Title	Status
Correspondence	-	Payment received	Correspondence
No change Dewclaration	-	Client Letter	Reviewed
Declaration Letter	-	No Non- Conformances	Reviewed
Mechanical Properties	-	Statistical Data – Mech	Reviewed
SMS-1 – Chemistry	-	Statistical Data – Chem 1	Reviewed
SMS-2 – Chemistry	-	Statistical Data – Chem 2	Reviewed
04 100 031210/05	-	ISO 9001:2015	Filed by ABS for Reference Only
Signed Application Foundry	-	Supporting Information	Filed by ABS for Reference Only
Signed Application Forge	-	Supporting Information	Filed by ABS for Reference Only

An electronic copy of the documents appropriately stamped will be returned by FTP/e-mail.

Process/Product Approval

Grade	: Non-ABS: Austenitic Stainless Steels
Melting Practice	: Induction Furnace
Casting Practice	: Ingot Casting, Continuous Casting
Maximum Weight	: 15,000 kg
Maximum Thickness/Diameter	: 300 mm
Heat Treatment Facility	: N/A
Product Examples	: Ingot, Billet, Round Cornered Square

Grade	: Non-ABS: Austenitic Stainless Steels
Melting Practice	: Induction Furnace
Casting Practice	: Ingot Casting, Continuous Casting
Manufacturing Process	: ODF / CDF / Rolled Forging
Maximum Weight	: 1,200 kg
Maximum Thickness/Diameter	: 600 mm
Heat Treatment Facility	: In-House
Product Examples	: Flange, Forged Bar, Rolled Bar, Angle, Flat Bar, Profile

Note: Weld repair is generally not permitted, unless specially approved by the ABS Engineering Office.

Include: Manufacturer Approval Certificate (FDRY-T2335420, FOR-T2335421)